

## Purchase Order Receipt Listing

Thursday, July 28, 2016 10:07:52 AM

All amounts are calculated in domestic currency.

Page 1 of 1

All Vendors	PO ID PO33149	All Receipt Dates	All Line Item Types
All Item ID/GL/WOs	All Rec. Employees	All Currencies	
Grouped by Vendor ID			

[illegible]

ARR

B I L L O F L A D I N G

No: VIM 484557

Ship From:  
THYSSENKRUPP MATERIAUX NA  
4700 BOIS FRANC  
ST. LAURENT, QC H4S 1A7  
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 28Jul16 at 14:48 From VFW  
Probill  
Via VIM DELIVERY  
FOB HAWKESBURY  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-952271- 1 Your PO # 33149					
STAINLESS STEEL FLAT BAR 304-L HRAP					
750" X 2.50" X 152.3750"					
Heat Number Tag No Quantity PCS Net Wt Gr LBS					
1	PLANCHE R453 266900	197373	12	8.3750	1 84 101
2) Our Order PEC-952271- 2 Your PO # 33149					
STAINLESS STEEL SHEET 304-2B					
.1200 Nom X 48.0000" X 120.0000"					
Heat Number Tag No Quantity PCS Net Wt Gr LBS					
1	CRATE R118 BOB010-AJJ	481421	80.00	SFT	2 384 476
TOTAL:			Tags 2	PCS 3	Net Wt 468 Gr LBS 577

Heat Number  
BOB010-AJJ

\*\*\* Chemical Analysis \*\*\*

\*\* SHIP WITH 952262/ 952268 SUR-CHARGE ADDED \*\*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*

\*\* REFERENCED ON IT \*\*

\*\*\*UNE SURCHARGE D'ENERGIE DE \$25.00

Page: 1 *ELK* Continued

ALUMINUM - LATION - GUINIE - PLASTIQUE - ACIER INOX  
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

2016/07/28

*Shunio*

*88/6-728*

## B I L L O F L A D I N G

No: VIM 484557

Ship From:  
THYSSENKRUPP MATERIAUX NA  
4700 BOIS FRANC  
ST. LAURENT, QC H4S 1A7  
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 28Jul16 at 14:48 From VFW  
Probill  
Via VIM DELIVERY  
FOB HAWKESBURY  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

## B I L L O F L A D I N G

SERA AJOUTEE A CHAQUE COMMANDE.\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*  
\*\*\* POUR VOS BESOINS D'ACIER INOXYDABLE,  
\*CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600\*  
\*\*\* FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.  
\*\*\* WE HAVE IT! \*\*\* TEL. 800-926-2600 \*\*\*  
\*\*\*\*\*  
NOS HEURES DE CUEILLETTE SONT DU LUNDI AU VENDREDI  
DE 8H30 A 12H00 ET DE 13H00 A 16H30.  
CUSTOMER PICK-UP HOURS ARE MONDAY TO FRIDAY  
FROM 8:30 AM TO NOON AND 1:00 PM TO 4:30 PM.

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

# BILL OF LADING

No: VIM 484557

Ship From:  
THYSSENKRUPP MATERIAUX NA  
4700 BOIS FRANC  
ST. LAURENT, QC H4S 1A7  
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 28Jul16 at 14:48 From VFW  
Probill  
Via VIM DELIVERY  
FOB HAWKESBURY  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

## BILL OF LADING

SERA AJOUTEE A CHAQUE COMMANDE.\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*  
\*\*\* POUR VOS BESOINS D'ACIER INOXYDABLE,  
\*CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600\*  
\*\*\* FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.  
\*\*\* WE HAVE IT! \*\*\* TEL. 800-926-2600 \*\*\*  
\*\*\*\*\*  
NOS HEURES DE CUEILLETTE SONT DU LUNDI AU VENDREDI  
DE 8H30 A 12H00 ET DE 13H00 A 16H30.  
CUSTOMER PICK-UP HOURS ARE MONDAY TO FRIDAY  
FROM 8:30 AM TO NOON AND 1:00 PM TO 4:30 PM.

Page: 2 .... Last

ALUMINIUM - L'ATON - CUIVRE - PLASTIQUE - ACIER INOX  
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL FLAT BAR 304-L HRAP  
.750" X 2.50" X 152.3750"  
PART NO.

PO/Rel 33149

Nous certifions que le document reproduit ici est  
une copie conforme du rapport fourni par le  
fournisseur du matériel ou les données résultent

## Certificate of Mill Test Results

BL VIM-484557-001

28Jul16

Pg 1/2

de l'analyse faite par un laboratoire qualifié  
SIGNÉ PAR: LUCY TRUGLIO

**Acciaierie  
Valbruna S.p.A.**



**CERTIFICATO DI COLLAUDO  
ABNAHMEPRUEFZEUGNIS  
INSPECTION CERTIFICATE  
CERTIFICAT DE RECEPTION  
EN 10204 (2004), 3.1**

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.  
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4  
Telephon number: 0039 (0) 444968211

Clienti / Sealer/Purchaser/Client  
VALBRUNA CANADA LTD  
8724 HOLLGATE CRESCENT  
L5T 5Z1-MILTON, ONT L5T 5Z1-CA

Produttore: ACCIAIERIE VALBRUNA S.P.A.  
Hersteller/Usine producer

Avviso di Spedizione: D-VI15008841  
Lieferanfrage/Packing list B.L.

Ordine nr: 501005135 Stock - Canada  
Bestell-/Order/Commande

Certificato nr: MEST665774/2015/  
Prüfung/Tests/Essai

Conferma ordine nr: EI15000872  
Wohnen/Order/Ref. nr.

Marchio di Fabbrica:  
Zeichen des Lieferanten  
Trace mark  
Sigle de l'usine: producer

Funzione del Collaudatore:  
Stempel des Werksaufsichters/Inspektor's stamp/Preposé de l'usine



Stato di fornitura: Hot rolled Descaled Annealed Hot rolled  
Lieferzustand/Delivery state/Etat de livraison

Tipo di Elaborazione: E+AOD  
Erneuerungsverfahren/Method process/Mode d'elaboration

Specifiche:  
Anforderungen / Requirements / Exigences

VSI 0 304/304L A  
AMS 5647 J S30403 A  
ASME SA193 2013 B8 CLASS1 (1)  
ASME SA479 2013 S30400/03 A (4)  
ASTM A262 2013 PRACTICE E  
ASTM A320 2011A B8 CLASS1  
MIL-S-862 B/1 304/304L  
QQ-S-763 F 304/304L A

AMS 5639 H S30400 A  
ASME SA182 2013 S30400/03 A (0)  
ASME SA320 2013 B8 CLASS1 (3)  
ASTM A193 2011A B8 CLASS1  
ASTM A314 2008 S30400/03  
ASTM A479 2014 S30400/03 A  
NACE MR0175 2009 S30400/03 A (7)

AMS 5639 H S30400 A  
ASME SA182 2013 S30400/03 A (0)  
ASME SA320 2013 B8 CLASS1 (3)  
ASTM A193 2011A B8 CLASS1  
ASTM A314 2008 S30400/03  
ASTM A479 2014 S30400/03 A  
NACE MR0175 2009 S30400/03 A (7)

(0) SECTION II PT.A 2013 EDITION  
(1) SECTION II PT.A 2013 EDITION  
(3) SECTION II PT.A 2013 EDITION  
(5) For products machined directly from bar refer also  
(6) Chemical analysis only.  
(7) Technical circular 1:2011 Published 2011-08-14

(0) For products machined directly from bar refer to ASME SA479.  
(2) SECTION II PT.A 2013 EDITION  
(4) SECTION II PT.A 2013 EDITION  
(5) to ASTM A479.  
(7) ANSI/NACE MR0175/ISO 15156-3, second edition 2009-10-15

Qualità: 304/304L  
Werkstoff/Grade/Type

Marchio: AISI  
Hersteller/Usine

Tolleranza: ASTM A484-14a TABLE 5  
Toleranz/Nomance/Tolerance

Punzonatura: 304/304L  
Markierung/Marking/Markage

Pos. nr. Pos. nr. Nr. de poste	Oggetto Gegenstand Product description	Dimensioni - in Abmessungen Dimension	Lunghezza - in Länge Longueur	Colata Schmelze Heat Casting	Pezzi Stücke Pieces	Peso - LB Gewicht Poids	Lotto nr. Lose n. Lot nr.
0050	Flat	2,5000 x 0,7500	144 / 154	266900		2.493	503504641

TEST ALLO STATO DI FORNITURA Test on delivery condition Prüfung auf Lieferbetriebsprodukt Test à l'état de fourniture Prueba sobre el material así como entregado									
TEST	Prova/Prüfung Schmelze/Schmelze Lieg. des Stab. Bef. des Stab. Lieg. des Stab. Lieg. des Stab. Lieg. des Stab. Lieg. des Stab.	°F	Snervamento Zugversuch Yield strength Rp 0.2% k.s.i.	Snervamento Zugversuch Yield strength Rp 0.2% k.s.i.	Resistenza Zugversuch Tensile strength Rm k.s.i.	Allungamento Bruchdehnung Elongation A %	Strizione Zugversuch Reduction of area RA %	Resilienza Schlagversuch Impact Value Foot-pounds Joules	Durezza Härte Rockwell HB
Valori richiesti I Anforderungen/Requirements Valeurs requises		min max	30	-	75 115	40	50	-	140 235
A	12,5	68 L	44		90	54	70		186
TEST					min	max			
A	Grain size for ASTM E112					6			

1% = longitudinal; 1/2% = transverse; 0 = Tangential/longitudinal

### Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata Schmelze Casting	min - max	0,030	1,00	2,00	18,00 20,00	1,00	1,00	8,00 10,50	0,040	0,020 0,030	0,100	-	-	-	-
266900	C %	SI %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	N %				
	0,029	0,45	1,78	18,38	0,53	0,57	8,00	0,098	0,032	0,027	0,093				

Produced without class I-II Ozone depleting substances.  
Solution heat treated free from continuous carbide network.  
Micro and macro etch test: OK  
Intergranular corrosion test per ASTM A262 pract. E: ok.  
Absence of cracks at 20 x magnification after bend test.  
Reduction ratio = 28,7 : 1  
Annealing temperature: 1940°F for 1 h/water.

DAS  
14  
9-09

16/07/28

Vicenza, 27/03/15 vcc000 (Mod. M028)	Il collaudatore di stabilimento / der Werkssachverständiger / Works inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 2
--	--	-----------------



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE  
STAINLESS STEEL SHEET 304-2B  
1200 Nom X 48.0000" X 120.0000"  
PART NO.

PO/Ref 33149

Nois certifiés que le document reproduit ici est une copie conforme du rapport fourni par le fournisseur du matériel ou les données résultent

de l'analyse faite par un laboratoire qualifié  
SICNE PAR: LUCY TRUGLIO

Certificate of Mill Test Results  
BL VIN-484537-002  
28Jul16  
Pg 1/1



運錫鋼鐵股份有限公司  
YUEN CHANG STAINLESS STEEL CO., LTD.

## 檢驗證明書

MILL TEST CERTIFICATE(S)

刊印日期 ISSUE DATE: 2015/03/24

高雄市中區中正路235號13F  
13F, No. 235 Jungliang 4th Road, Chianjin  
Chi, Kaohsiung, Taiwan  
TEL: 886-7-9685858 FAX: 886-7-9685788  
http://www.yuenchang.com.tw

DAS  
14  
9-09  
14/07/28

客戶名稱 Customer Thyssenkrupp Steel Services  
A Division Of Thyssenkrupp Materials Na Inc 22355 West Eleven Mile Road Southfield MI 48033 USA

商品描述 Desc. Of Goods Prime, Cold Rolled Stainless Steel Sheets, Silted Edge, As Per ASTM A240/A480.

Thyssenkrupp Materials NA PO PEC-264559

項目 Item	鋼捲編號 Coil No.	爐號 Heat Number(s)	鋼種 Steel Grade	表面 Finish	產品尺寸 Thickness x Width x Length	淨重 Net Weight (KGS)
AF007	CARS0019-14	BOB006-ABD	304	2B	12GA x 48 x 96	1,076
AF013	CARS0111-12	BOB010-AJ	304	2B	11GA x 48 x 96	1,107
AF015	CARS0111-20	BOB010-AJ	304	2B	11GA x 48 x 96	1,106
AF014	CARS0111-13	BOB010-AJ	304	2B	11GA x 48 x 120	1,124
AF016	CARS0111-21	BOB010-AJ	304	2B	11GA x 48 x 120	1,039
AF012	CAWB0092-26	BNE002-AAC	304	2B	10GA x 48 x 120	1,462
	CAWB0092-27	BNE002-AAC	304	2B	10GA x 48 x 120	293
AF004	CAF10002-17	BOA001-AAC	304	NO 4	20GA x 48 x 120	1,113

### 化學成分 Chemical Analysis (%)

Item	C	SI	Mn	P	S	Cr	NI	N	Cu	Mo	Others	T.S N/MM2	Y.S(0.2%) N/MM2	Elong (%)	HB	HRB	HV
AF007	0.040	0.440	1.070	0.030	0.0020	18.200	8.000	0.040	0.188	0.040		650	272	56.0		83.5	
AF013	0.026	0.610	1.550	0.041	0.0010	18.000	8.000	0.050				630	269	55.0		81.5	
AF015	0.026	0.610	1.550	0.041	0.0010	18.000	8.000	0.050				630	269	55.0		81.5	
AF014	0.026	0.610	1.550	0.041	0.0010	18.000	8.000	0.050				630	269	55.0		81.5	
AF016	0.026	0.610	1.550	0.041	0.0010	18.000	8.000	0.050				630	269	55.0		81.5	
AF012	0.050	0.490	1.170	0.034	0.0010	18.200	8.000	0.040				677	273	59.0		84.0	
	0.050	0.490	1.170	0.034	0.0010	18.200	8.000	0.040				677	273	59.0		84.0	
AF004	0.049	0.532	1.074	0.033	0.0027	18.190	8.040	0.039				679	268	61.0		82.0	

### 機械性質 Mechanical Properties

茲證明本廠所生產之鋼捲均係材料規格製造及檢驗，並符合規格之要求。  
We hereby certify that the products described herein have been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification.

本產品無污染，並且不發酸。The material described above is free from radiation contamination and mercury.  
本廠所生產之鋼捲均符合EN10204/Type 3.1認證。Inspection certificate in accordance with EN10204/Type 3.1.  
本廠所生產之鋼捲均符合ASTM A240標準要求。All the above products conform to the requirements specified in ASTM A240.

We Hereby Certifying The Material To ASTM A240/A480 As Per EN 10204/3.1

For and on behalf of  
YUEN CHANG STAINLESS  
STEEL CO., LTD.

QC Manager

Daniel Wang



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO33149**

Purchase Order Date 7/25/2016 7:46:22 AM

PO Print Date 7/25/2016

Page Number 1 of 10

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M303R0.500	303 Round Bar 0.500"	8/5/2016 Yes 8/5/2016		36.00 f	\$1.87	\$67.32
	MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582						
	NOTE: AISI 304/316 NOT ACCEPTABLE						
Line Total:							\$67.32
2	M303R1.000	303 Round Bar 1.00	8/5/2016 Yes 8/5/2016		12.00 f	<del>\$3.63</del> 7.30	<del>\$43.50</del> 87.60
	MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582						
	NOTE: AISI 304/316 NOT ACCEPTABLE						
Line Total:							\$43.50

Note:

7/25/2016



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO33149

Purchase Order Date 7/25/2016 7:46:22 AM

PO Print Date 7/25/2016

Page Number 2 of 10

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

3	M303R0.750	303 Round Bar 0.750	8/5/2016	36.00	\$4.82	\$173.52
			Yes	f		
			8/5/2016			

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$173.52

4	M304B0.375X03.000	M304 SS bar .375 x 3.00	8/5/2016	12.00	\$10.70	\$128.40
			Yes	f		
			8/5/2016			

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS  
AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

Line Total: \$128.40

5	M304B0.750X2.500 ✓	304 BAR .750 X 2.50 ✓	8/5/2016	12.00 ✓	\$23.00	\$276.04
			Yes	f		
			8/5/2016			

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS  
AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

8816-728

Note:

7/25/2016





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO33149

Purchase Order Date 7/25/2016 7:46:22 AM

PO Print Date 7/25/2016

Page Number 3 of 10

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

Line Total: \$276.04

6	M304S16GA	304/316 Sheet .063	8/5/2016	160.00	\$4.14	\$661.65
			Yes	sf		
			8/5/2016			

PURCHASE MATERIAL: AISI 304/316 SS SHEET  
ANNEALED  
SPECIFICATION: MIL-S-5059  
OR AMS 5513 (304)  
OR AMS 5524 (316)  
ORASTMA240  
OR ASME SA240

Line Total: \$661.65

7	M304S11GA	304/316 0.125 Sheet	8/5/2016	80.00	\$8.54	\$683.10
			Yes	sf		
			8/5/2016			

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

Line Total: \$683.10

Note:

7/25/2016



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO33149

Purchase Order Date 7/25/2016 7:46:22 AM

PO Print Date 7/25/2016

Page Number 4 of 10

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

8	M5052H32S.063	5052-H32 .063 Sheet	8/5/2016	32.00	\$2.27	\$72.50
			Yes	sf		
			8/5/2016			

MATERIAL: 5052-H32 ALUMINUM SHEET AS PER  
QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209

Line Total: \$72.50

9	M6061T6B0.250X02.500	6061-T6 Bar 0.25 x 2.50	8/5/2016	12.00	\$4.38	\$52.50
			Yes	f		
			8/5/2016			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$52.50

10	M6061T6B0.500X05.000	6061-T6 Bar .500 x 5.00	8/5/2016	160.00	\$6.45	\$1,032.00
			Yes	f		
			8/5/2016			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Note:

7/25/2016



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO33149**

Purchase Order Date 7/25/2016 7:46:22 AM

PO Print Date 7/25/2016

Page Number 5 of 10

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA – (Free Carrier)

Line Total: \$1,032.00

11	M6061T6B0.500X10.000	6061-T6 Bar .500 x 10.00	8/5/2016	100.00	\$14.00	\$1,400.00
			Yes	f		
			8/5/2016			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$1,400.00

12	M6061T6B0.375X01.000	6061T6 BAR .375 x 1.00	8/5/2016	12.00	\$4.38	\$52.50
			Yes	f		
			8/5/2016			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$52.50

Note:

7/25/2016



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO33149**

Purchase Order Date 7/25/2016 7:46:22 AM

PO Print Date 7/25/2016

Page Number 6 of 10

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

13	M6061T6B1.000X02.000	6061-T6 Bar 1.00 x 2.00	8/5/2016	12.00	\$6.29	\$75.50
			Yes	f		
			8/5/2016			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$75.50

14	M6061T6B1.250X01.250	6061-T6 Bar 1.25 x 1.25	8/5/2016	12.00	\$4.35	\$52.20
			Yes	f		
			8/5/2016			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$52.20

15	M6061T6B1.500X01.500	6061-T6 Bar 1.50 x 1.50	8/5/2016	12.00	\$7.50	\$90.00
			Yes	f		
			8/5/2016			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Note:

7/25/2016



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO33149**

Purchase Order Date 7/25/2016 7:46:22 AM  
PO Print Date 7/25/2016

Page Number 7 of 10

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA – (Free Carrier)
Ship Acct:			

Line Total: \$90.00

16	M6061T6H1.000	6061-T6 HexBar 1.00	8/5/2016	12.00	\$3.75	\$45.00
			Yes	f		
			8/5/2016			

MATERIAL:6061-T6/T651T6510/T6511/T62 ALUMINUM HEX BAR  
SPEC: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8(OR AMS 4160) OR ASTM B211 OR ASTM B221

Line Total: \$45.00


17	M6061T6R0.563	6061-T6 ROUND BAR .563	8/5/2016	12.00	\$3.75	\$45.00
			Yes	f		
			8/5/2016			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$45.00

Note:

7/25/2016



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

**PURCHASE ORDER**  
  
**Purchase Order ID PO33149**  
  
Purchase Order Date 7/25/2016 7:46:22 AM  
PO Print Date 7/25/2016  
  
Page Number 8 of 10

<b>Order From :</b> <b>THYSSENKRUPP MATERIALS CA LTD</b> <b>O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"</b> <b>TORONTO, ON M5W 5V8</b> <b>CA</b>	<b>VC-COP001</b>	<b>Ship To :</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CANADA
--	------------------	--

<b>Contact Name</b>			<b>Buyer</b>	Chantal Lavoie		
<b>Vendor Phone</b>			<b>Customer POID</b>			
905 669 9444			<b>Customer Tax #</b>	10127-2607		
<b>Ship To Contact</b>			<b>Terms</b>	Net 30		
<b>Ship To Phone</b>			<b>Currency</b>	CAD		
<b>Ship Via:</b>			<b>FOB</b>	FCA – (Free Carrier)		
<b>Ship Acct:</b>						
18	M6061T6R0.500	6061-T6 Round Bar .500"	8/5/2016	12.00	\$3.75	\$45.00
			Yes	f		
			8/5/2016			
MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221						
					<b>Line Total:</b>	<b>\$45.00</b>
19	71401-45	PROCUREMENT QUALITY CLAUSES	8/5/2016	1.00	\$0.00	\$0.00
			No			
			8/5/2016			
Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retension of quality documents						
					<b>Line Total:</b>	<b>\$0.00</b>

**Note:**





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO33149

Purchase Order Date 7/25/2016 7:46:22 AM

PO Print Date 7/25/2016

Page Number 9 of 10

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444

Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA – (Free Carrier)

20 M6061T6R0.625 6061-T6 Round Bar .625" 8/5/2016 12.00 \$3.75 \$45.00  
Yes f  
8/5/2016

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$45.00

21 M6061T6R0.750 6061-T6 Round Bar .750" 8/5/2016 12.00 \$3.75 \$45.00  
Yes f  
8/5/2016

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$45.00

22 M6061T6S.080 6061-T6 .080 Sheet 8/5/2016 80.00 \$4.52 \$361.88  
Yes sf  
8/5/2016

MATERIAL: 6061-T6/T62 ALUMINUN SHEET AS PER  
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
OR ASTM B209

Note:



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

**Purchase Order ID PO33149**

**Purchase Order Date** 7/25/2016 7:46:22 AM  
**PO Print Date** 7/25/2016

**Page Number** 10 of 10

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 905 669 9444  
  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** VENDOR'S TRUCK  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** FCA – (Free Carrier)

**Line Total:** \$361.88

23	M6061T6S.125	6061-T6 .125 Sheet	8/5/2016	32.00	\$5.86	\$187.60
			Yes	sf		
			8/5/2016			

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER  
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
OR ASTM B209

**Line Total:** \$187.60

**PO Total:** \$5,635.20

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

**Change Nbr:** 4

**Change Date:** 7/25/2016

**Linda Lacelle**

**From:** Linda Lacelle  
**Sent:** Friday, July 22, 2016 10:55 AM  
**To:** Stan - Thyssenkrupp (Stan.Ivers@thyssenkrupp.com)  
**Subject:** rfq

Good Morning Stan,  
Require P & D pls:

12' x M174B2.500X1.250 - 17-4PH bar 2.50 x 1.250 ✓  
✓ 36' x M303R0.500 - 303 round bar .500 ✓  
✓ 36' x M303R0.750 - 303 round bar .750 ✓  
✓ 12' x M303R1.000 - 303 round bar .750 ✓  
✓ 12' x M304B0.375X03.000 - 304 bar .375 x 3.00 ✓  
12' x M304B0.500X012.000 - 304 bar .500 x 12.00 ✓  
✓ 12' x M304B0.750X2.500 - 304 bar .750 x 2.50 ✓  
12' x M304R0.750 - 304 round bar .750 ✓  
12' x M304R1.000 - 304 round bar 1.00 ✓  
12' x M304R1.250 - 304 round bar 1.250 ✓  
12' x M304R1.500 - 304 round bar 1.500 ✓  
✓ 64sf x M304S11GA - 304 sheet 11ga ✓  
✓ 128sf x M304S16GA - 304 sheet 16ga ✓  
60' x M304TR0.500W.035 - 304 seamless round tubing .500 x .035W  
120' x M304TR0.750W.120 - 304 seamless round tubing .750 x .120W  
100' x M304TR0.750W.049 - 304 seamless round tubing .750 x .049W  
60' x M316TR1.00W.120 - 316 seamless round tubing 1.00 x .120w  
✓ 32sf x M5052H32S.063 - 5052H32 sheet .063 ✓  
20' x M6061T6A.750W.125 - 6061T6 angle .750 x .750 x .125w ✓  
✓ 12' x M6061T6B0.250X02.500 - 6061T6 bar .250 x 2.50 ✓  
✓ 12' x M6061T6B0.375X01.000 - 6061T6 bar .375 x 1.00 ✓  
✓ 160' x M6061T6B0.500X05.000 - 6061T6 bar .500 x 5.00 ✓  
✓ 100' x M6061T6B0.500X10.000 - 6061T6 bar .500 x 10.00 ✓  
✓ 12' x M6061T6B1.000X02.000 - 6061T6 bar 1.00 x 2.00 ✓  
✓ 12' x M6061T6B1.250X01.250 - 6061T6 bar 1.250 x 1.250 ✓  
✓ 12' x M6061T6B1.500X01.500 - 6061T6 bar 1.500 x 1.500 ✓  
✓ 12' x M6061T6H1.000 - 6061T6 hex 1.00 ✓  
✓ 12' x M6061T6R0.563 - 6061T6 round bar .563 ✓  
✓ 12' x M6061T6R0.500 - 6061T6 round bar .500 ✓  
✓ 12' x M6061T6R0.625 - 6061T6 round bar .625 ✓  
✓ 12' x M6061T6R0.750 - 6061T6 round bar .750 ✓  
✓ 64sf x M6061T6S.080 - 6061T6 sheet .080 ✓  
✓ 32sf x M6061T6S.125 - 6061T6 sheet .125 ✓  
40' x M6061T6T0.3125W.058 - 6061T6 seamless round tubing .3125 x .058w  
80' x M6061T6T0.375W.058 - 6061T6 seamless round tubing .375 x .058w

33149

Thx  
L

# Q U O T A T I O N

No: PEC ST-951687

Quoted By:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 905-738-9033

Quoted To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Quoted Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS Qtd 22Jul16 Qte Ref  
 Frt PREPAID Via FOB  
 Tel 613-632-9577 Fax 613-632-1053 Ctc LINDA  
 Slp STAN IVERS (905-532-1350)

## Q U O T A T I O N

QT No: PEC ST-951687

Test Certs: Chem-Y Phys-Y 1 Original copies with Shipment, 1 with Invoice

1	STAINLESS STEEL FLAT BAR 17-4 STAINLESS 1.25" X 2.50" X 144.0000" MATERIAL	1 PCS	128 LBS
	128 LBS @	LBS	
2	STAINLESS STEEL ROUND BAR 303 STAINLESS .50" DIA X 144.0000" MATERIAL	3 PCS	24 LBS
	36 FT @	1.8700 FT	36 FT 67.32
3	STAINLESS STEEL ROUND BAR 303 STAINLESS .750" DIA X 144.0000" MATERIAL	3 PCS	54 LBS
	36 FT @	4.8200 FT	36 FT 173.52
4	STAINLESS STEEL ROUND BAR 303 STAINLESS <del>.750" DIA X 144.0000"</del> MATERIAL	1 PCS	18 LBS
	12 FT @	<del>4.8200 FT</del> 7.30/ft	12 FT 58.80
5	STAINLESS STEEL FLAT BAR 304L SLIT/EDGED .375" x 3.00" X 144.0000" MATERIAL	1 PCS	46 LBS
	12 FT @	10.7000 FT	12 FT 128.40
6	STAINLESS STEEL PLATE 304L .50" THICK X 12.0000" X 144.0000" Part No * REGRET MATERIAL	1 PCS	251 LBS
	251 LBS @	CWT	
7	STAINLESS STEEL FLAT BAR 304-L HRAP .750" X 2.50" X 152.3750" MATERIAL	1 PCS	81 LBS
	12 ' 8.3750 " @	23.0030 FT	12 ' 8.3750 " 292.09
8	STAINLESS STEEL ROUND BAR 304L .750" DIA X 144.0000" MATERIAL	1 PCS	18 LBS
	12 FT @	3.9000 FT	12 FT 46.80

Sold By:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 905-738-9033

Sold To:    ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship To:    ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS      Ord 25Jul16 Due27Jul16  
 Frt PREPAID      Via VIM DELIVERY      FOB CONCORD  
 Con 96294      PO/Rel 33149  
 Slp STAN IVERS (905-532-1350)      Tel 613-632-9577 Fax 613-632-1053

=====

S A L E S   A C K N O W L E D G M E N T      SO No PEC ST-952262

Test Certs: Chem Y Phys Y 1 Original copies with Shipment, 1 with Invoice

-----

1 STAINLESS STEEL ROUND BAR 303 STAINLESS	3 PCS	24 LBS
.50" DIA X 144.0000"		36 FT
MATERIAL	36 FT @ 1.8700 FT	67.32
ENERGY & CAP SURCHG	25.0000 LOT	25.00
-----		
2 STAINLESS STEEL FLAT BAR 304L SLIT/EDGED	1 PCS	46 LBS
.375" x 3.00" X 144.0000"		12 FT
MATERIAL	12 FT @ 10.7000 FT	128.40
-----		
3 STAINLESS STEEL SHEET 304-2B	4 PCS	401 LBS
.0600 Nom X 48.0000" X 120.0000"		
MATERIAL	4 PCS @ 165.4125 EA	661.65
-----		
4 ALUMINUM SHEET 5052-H32	1 PCS	29 LBS
.0640 Nom X 48.0000" X 96.0000"		
MATERIAL	1 PCS @ 72.5000 EA	72.50
SKID	25.0000 LOT	25.00
-----		
5 ALUMINUM FLAT BAR 6061-T6511	1 PCS	9 LBS
.250" x 2.50" X 144.0000"		
MATERIAL	1 PCS @ 52.5000 EA	52.50
-----		
6 ALUMINUM FLAT BAR 6061-T6511	1 PCS	9 LBS
.375" x 1.00" X 240.0000"		
MATERIAL	1 PCS @ 52.5000 EA	52.50
-----		
7 ALUMINUM FLAT BAR 6061-T6511	8 PCS	480 LBS
.50" x 5.00" X 240.0000"		160 FT
MATERIAL	160 FT @ 6.4500 FT	1,032.00
-----		
8 ALUMINUM FLAT BAR 6061-T6511	1 PCS	29 LBS
1.00" x 2.00" X 144.0000"		
MATERIAL	1 PCS @ 75.5000 EA	75.50
-----		
9 ALUMINUM SQUARE BAR 6061-T6511	1 PCS	22 LBS
1.250" X 144.0000"		12 FT
MATERIAL	12 FT @ 4.3500 FT	52.20

Sold By:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Sold To:    ( 20115)  
DART AEROSPACE

Ship To:    (   1)  
DART AEROSPACE

=====

S A L E S   A C K N O W L E D G M E N T            SO No PEC ST-952262

Test Certs: Chem Y Phys Y   1 Original copies with Shipment, 1 with Invoice

-----

10 ALUMINUM SQUARE BAR 6061-T6511	1 PCS	32 LBS
1.50" X 144.0000"		12 FT
MATERIAL	12 FT @        7.5000 FT	90.00

-----

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*

\*\* REFERENCED ON IT \*\*

\*\* CUSTOMER PICK-UP HRS / 9:00 AM TO 4:00 PM \*\*

\*\*\* TEL. 800-926-2600 \*\*\*

\*\*\*\*\*

\*            WE STOCK STAINLESS STEEL!!!!            \*

\*        PLEASE LET US QUOTE YOUR NEXT REQUIREMENT        \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

\*\*\*\*\*

\*FOR OUR FULL SALES TERMS AND CONDITIONS, PLEASE

\*VISIT OUR WEBSITE: [www.copperandbrass.com](http://www.copperandbrass.com)

\*\*\*\*\*

NO CANCELLATIONS ON PROCESSED MATERIAL.

\*\*\*\*\*

Order Totals:            10 Items            1,081 LBS

\*\*\*\*\*

Material	Processing	Freight	Other	Taxes	ORDER AMT
2,284.57			50.00	303.51	2,638.08

\*\*\*\*\*

Taxes: ONHSTS        303.51



Sold By:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 905-738-9033

Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS  
 Frt PREPAID  
 Con 96294  
 Slp STAN IVERS (905-532-1350)

Ord 25Jul16 Due27Jul16  
 Via VIM DELIVERY      FOB CONCORD  
 PO/Rel 33149  
 Tel 613-632-9577 Fax 613-632-1053

S A L E S   A C K N O W L E D G M E N T      SO No PEC ST-952268  
 Test Certs: Chem Y Phys Y   1 Original copies with Shipment, 1 with Invoice

1 ALUMINUM HEXAGON BAR 6061-T6511	1 PCS	12 LBS
1.00" X 144.0000"		12 FT
MATERIAL	12 FT @ 3.7500 FT	45.00
2 ALUMINUM ROUND BAR 6061-T6511	1 PCS	4 LBS
.562" DIA X 144.0000"		12 FT
MATERIAL	12 FT @ 3.7500 FT	45.00
3 ALUMINUM ROUND BAR 6061-T6511	1 PCS	3 LBS
.50" DIA X 144.0000"		12 FT
MATERIAL	12 FT @ 3.7500 FT	45.00
4 ALUMINUM ROUND BAR 6061-T6511	1 PCS	5 LBS
.625" DIA X 144.0000"		12 FT
MATERIAL	12 FT @ 3.7500 FT	45.00
5 ALUMINUM ROUND BAR 6061-T6511	1 PCS	6 LBS
.750" DIA X 144.0000"		12 FT
MATERIAL	12 FT @ 3.7500 FT	45.00
6 ALUMINUM SHEET 6061 T6	2 PCS	109 LBS
.0810 Nom X 48.0000" X 144.0000"		
MATERIAL	2 PCS @ 180.9400 EA	361.88
7 ALUMINUM SHEET 6061 T6	1 PCS	56 LBS
.1250 Nom X 48.0000" X 96.0000"		
MATERIAL	1 PCS @ 187.6000 EA	187.60
8 STAINLESS STEEL ROUND BAR 303 STAINLESS	1 PCS	32 LBS
1.00" DIA X 144.0000"		12 FT
MATERIAL	12 FT @ 7.3000 FT	87.60
9 ALUMINUM FLT BAR ECONOPLT 6061-T6511	9 PCS	635 LBS
.500" X 10.00" X 144.0000"		108 FT
MATERIAL	108 FT @ 12.9630 FT	1,400.00

.25Jul16 15:32      S A L E S   A C K N O W L E D G M E N T      No: PEC ST-952268

Sold By:  
· THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Sold To:    ( 20115)  
DART AEROSPACE

Ship To:    ( 1)  
DART AEROSPACE

=====

S A L E S   A C K N O W L E D G M E N T		SO No PEC ST-952268
Test Certs: Chem Y Phys Y   1 Original copies with Shipment, 1 with Invoice		

-----

\*\* SHIP WITH 952262 SUR-CHARGE ADDED \*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*

\*\* REFERENCED ON IT \*\*

\*\* CUSTOMER PICK-UP HRS / 9:00 AM TO 4:00 PM \*\*

\*\*\* TEL. 800-926-2600 \*\*\*

\*\*\*\*\*

\*            WE STOCK STAINLESS STEEL!!!!            \*

\*        PLEASE LET US QUOTE YOUR NEXT REQUIREMENT        \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

\*\*\*\*\*

\*FOR OUR FULL SALES TERMS AND CONDITIONS, PLEASE

\*VISIT OUR WEBSITE: [www.copperandbrass.com](http://www.copperandbrass.com)

\*\*\*\*\*

NO CANCELLATIONS ON PROCESSED MATERIAL.

\*\*\*\*\*

Order Totals:				9 Items	862 LBS
*****					
Material	Processing	Freight	Other	Taxes	ORDER AMT
2,262.08				294.07	2,556.15
*****					
Taxes: ONHSTS		294.07			

Page: 1 . . . . Last

## Q U O T A T I O N

No: PEC ST-951687

Quoted By:

THYSSENKRUPP MATERIALS NA

2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6

Tel: 905 669 9444 Fax: 905-738-9033

Quoted To: ( 20115)  
DART AEROSPACEQuoted Ship To: ( 1)  
DART AEROSPACE

Q U O T A T I O N				QT No: PEC ST-951687
9 STAINLESS STEEL ROUND BAR 304L	1 PCS	32 LBS		
1.00" DIA X 144.0000"				
MATERIAL	32 LBS @	5.3500 LBS	171.20	14.26
10 STAINLESS STEEL ROUND BAR 304L	1 PCS	50 LBS		
1.250" DIA X 144.0000"				
MATERIAL	12 FT @	11.4408 FT	12 FT	
			137.29	
11 STAINLESS STEEL ROUND BAR 304L	1 PCS	72 LBS		
1.50" DIA X 144.0000"				
MATERIAL	12 FT @	13.9192 FT	12 FT	
			167.03	
12 STAINLESS STEEL SHEET 304-2B	2 PCS	401 LBS		
.1200 Nom X 48.0000" X 120.0000"				
MATERIAL	2 PCS @	341.5500 EA	683.10	
13 STAINLESS STEEL SHEET 304-2B	4 PCS	401 LBS		
.0600 Nom X 48.0000" X 120.0000"				
MATERIAL	4 PCS @	165.4125 EA	661.65	
14 STAINLESS STEEL TUBE 304 SEAMLESS	5 PCS	10 LBS		
.50" OD X .035" WALL X 144.0000"				
MATERIAL	60 FT @	FT	60 FT	
15 STAINLESS STEEL TUBE 304 SEAMLESS	10 PCS	97 LBS		
.750"OD X .120" WALL X 144.0000"				
MATERIAL	120 FT @	FT	120 FT	
16 STAINLESS STEEL TUBE 304 STAINLESS	9 PCS	40 LBS		
.750" OD x .049" WALL X 144.0000"				
MATERIAL	108 FT @	FT	108 FT	
17 STAINLESS STEEL TUBE 316	5 PCS	68 LBS		
1.00"OD X .120" WALL X 144.0000"				
MATERIAL	60 FT @	FT	60 FT	
18 ALUMINUM SHEET 5052-H32	1 PCS	29 LBS		
.0640 Nom X 48.0000" X 96.0000"				
MATERIAL	1 PCS @	72.5000 EA	72.50	
SKID		25.0000 LOT	25.00	
19 ALUMINUM SQUARE TUBE 6063-T5	2 PCS	15 LBS		
.750" x .750" x .120" X 252.0000"				
Part No * OFFERING GRADE			42 FT	
MATERIAL	42 FT @	1.0962 FT	46.04	

Q U O T A T I O N

No: PEC ST-951687

Quoted By:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 905-738-9033

Quoted To: ( 20115)  
 DART AEROSPACE

Quoted Ship To: ( 1)  
 DART AEROSPACE

Q U O T A T I O N				QT No: PEC ST-951687
31 ALUMINUM SHEET 6061 T6		2 PCS		109 LBS
.0810 Nom X 48.0000" X 144.0000"				
MATERIAL	2 PCS @	180.9400 EA		361.88
32 ALUMINUM SHEET 6061 T6		1 PCS		56 LBS
.1250 Nom X 48.0000" X 96.0000"				
MATERIAL	1 PCS @	187.6000 EA		187.60
33 ALUMINUM TUBE 6061-T6 DRAWN SMLESS		4 PCS		3 LBS
.312" OD x .058" WALL X 144.0000"				
MATERIAL	3 LBS @	CWT		
34 ALUMINUM TUBE 6061-T6 SEAMLESS		7 PCS		5 LBS
.375"OD X .049" WALL X 144.0000"				
Part No * OFFERING WALL				
MATERIAL	5 LBS @	CWT		

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
 \*\* REFERENCED ON IT \*\*

Price in effect at time of shipment.

Price based on receipt of total order.

All weights are theoretical.

All orders are subject to credit approval.

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\* CUSTOMER PICK-UP HOURS \*\*\*

\*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL!!!! \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
 ADDED TO EVERY ORDER.\*\*\*

\*\*\*\*\*

\*FOR OUR FULL SALES TERMS AND CONDITIONS, PLEASE

\*VISIT OUR WEBSITE: [www.copperandbrass.com](http://www.copperandbrass.com)

\*\*\*\*\*

NO CANCELLATIONS ON PROCESSED MATERIAL.

\*\*\*\*\*

Order Totals:				34 Items	2619 LBS
Material	Processing	Freight	Other	Taxes	ORDER AMT
4,834.92			25.00	631.80	5,491.72
*****					
Taxes: ONHSTS	631.80	0.00		0.00	0.00

## Q U O T A T I O N

No: PEC ST-951687

Quoted By:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 905-738-9033

Quoted To: ( 20115)  
 DART AEROSPACE

Quoted Ship To: ( 1)  
 DART AEROSPACE

## Q U O T A T I O N

QT No: PEC ST-951687

20 ALUMINUM FLAT BAR 6061-T6511	1 PCS	9 LBS
.250" x 2.50" X 144.0000"		
MATERIAL	1 PCS @ 52.5000 EA	52.50
21 ALUMINUM FLAT BAR 6061-T6511	1 PCS	9 LBS
.375" x 1.00" X 240.0000"		
MATERIAL	1 PCS @ 52.5000 EA	52.50
22 ALUMINUM FLAT BAR 6061-T6511	8 PCS	480 LBS
.50" x 5.00" X 240.0000"		160 FT
MATERIAL	160 FT @ 6.4500 FT	1,032.00
23 ALUMINUM FLAT BAR 6061-T6511	1 PCS	29 LBS
1.00" x 2.00" X 144.0000"		
MATERIAL	1 PCS @ 75.5000 EA	75.50
24 ALUMINUM SQUARE BAR 6061-T6511	1 PCS	22 LBS
1.250" X 144.0000"		12 FT
MATERIAL	12 FT @ 4.3500 FT	52.20
25 ALUMINUM SQUARE BAR 6061-T6511	1 PCS	32 LBS
1.50" X 144.0000"		12 FT
MATERIAL	12 FT @ 7.5000 FT	90.00
26 ALUMINUM HEXAGON BAR 6061-T6511	1 PCS	12 LBS
1.00" X 144.0000"		12 FT
MATERIAL	12 FT @ 3.7500 FT	45.00
27 ALUMINUM ROUND BAR 6061-T6511	1 PCS	4 LBS
.562" DIA X 144.0000"		12 FT
MATERIAL	12 FT @ 3.7500 FT	45.00
28 ALUMINUM ROUND BAR 6061-T6511	1 PCS	3 LBS
.50" DIA X 144.0000"		12 FT
MATERIAL	12 FT @ 3.7500 FT	45.00
29 ALUMINUM ROUND BAR 6061-T6511	1 PCS	5 LBS
.625" DIA X 144.0000"		12 FT
MATERIAL	12 FT @ 3.7500 FT	45.00
30 ALUMINUM ROUND BAR 6061-T6511	1 PCS	6 LBS
.750" DIA X 144.0000"		12 FT
MATERIAL	12 FT @ 3.7500 FT	45.00



# MATERIAL RECEIPT INSPECTION FORM

PO / BATCH NO 33149/135355

MATERIAL M304.S116-A  
DATE 16/07/28

MATERIAL CERT REQD yes  
QUANTITY RECEIVED 80st  
QUANTITY INSPECTED 80st  
QUANTITY REJECTED \_\_\_\_\_

THICKNESS ORDERED 4'x10'  
THICKNESS RECEIVED 4'x10'  
SHEET SIZE ORDERED .125"  
SHEET SIZE RECEIVED .115

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK  
RECORD RESULTS BELOW

	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

ENGINEERING SIGNOFF (if required)

QC 18 INSPECTION

INSPECTED BY

DAS  
14  
9-89

SIGNED OFF BY

DATE

DATE

16/07/28

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

PO / BATCH NO 33149/135355

MATERIAL M304B0.750X2.500  
DATE 16/07/28

MATERIAL CERT REC'D Y/S  
QUANTITY RECEIVED 12.7  
QUANTITY INSPECTED 12.7  
QUANTITY REJECTED \_\_\_\_\_

THICKNESS ORDERED .750X2.500  
THICKNESS RECEIVED .750X2.500  
SHEET SIZE ORDERED \_\_\_\_\_  
SHEET SIZE RECEIVED \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/>	
CORRECT FINISH	Y <input checked="" type="radio"/>	
CORROSION	Y <input checked="" type="radio"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/>	
CORRECT MATERIAL	Y <input checked="" type="radio"/>	
CORRECT THICKNESS	Y <input checked="" type="radio"/>	
PHOTO REQUIRED	Y <input checked="" type="radio"/>	
CORRECT MATERIAL	Y <input checked="" type="radio"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/>	
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK  
RECORD RESULTS BELOW

	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

*testers located in the Quality Office*

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY _____	DAS 14 9-89	SIGNED OFF BY _____	
DATE <u>16/07/28</u>		DATE _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in